

2506/205

AIRCRAFT MECHANICAL TECHNOLOGY I

June/July 2017

Time: 3 hours



THE KENYA NATIONAL EXAMINATIONS COUNCIL  
DIPLOMA IN AERONAUTICAL ENGINEERING  
(AIRFRAMES AND ENGINE OPTION)

MODULE II

AIRCRAFT MECHANICAL TECHNOLOGY I

3 hours

**INSTRUCTIONS TO CANDIDATES**

*You should have the following for this examination:*

*Answer booklet;*

*Mathematical tables/non programmable scientific calculator;*

*Drawing instruments.*

*This paper consists of EIGHT questions in TWO sections; A and B.*

*Answer FIVE questions taking at least TWO questions from each section.*

*All questions carry equal marks.*

*Maximum marks for each part of a question are indicated.*

*Candidates should answer the questions in English.*

**This paper consists of 6 printed pages.**

**Candidates should check the question paper to ascertain that all the pages are printed as indicated and that no questions are missing.**

## SECTION A: STRENGTH OF MATERIALS

*Answer at least TWO questions from this section*

1. (a) (i) Define the following terms:

- (I) stress;  
(II) strain.

(ii) Distinguish between direct stress and shear stress. (4 marks)

14 (b) A rod 800 mm long, 50 mm diameter has a hole drilled out along its length. The hole is 35 mm diameter and 150 mm long. If a tensile load of 200 kN is applied at its ends, determine the:

10 (i) stress in each part of the rod;

(ii) total extension of the rod.

Take  $E = 80 \text{ GN/m}^2$ .

$\frac{200000}{1000} = 200 \text{ N/mm}^2$   
 $0.05 \text{ m/mm}^2$  (16 marks)

2. (a) State two assumptions made in the simple torsion theory. (2 marks)

(b) Derive the simple torsion theory equation. (9 marks)

(c) A solid shaft of 120 mm diameter and length 300 mm transmits 90 kW at 280 rev/min. Determine the:

(i) maximum shear stress set up in the shaft;

(ii) angle of twist in degrees. (7 marks)

(d) If the shaft in 2 (c) was now bored in order to reduce its weight to produce a tube of 120 mm outside diameter and 80 mm inside diameter, determine the torque that would be carried if the same maximum shear stress is not to be exceeded.

Take  $E = 80 \text{ GN/m}^2$

$80 \text{ N/mm}^2$   
 $80$

$G \theta = \frac{C L}{R G}$  (2 marks)

3. (a) Show that for an open coiled helical spring subjected to an axial load  $W$ , the spring stiffness is given by the equation:

$$S = \frac{\cos \alpha}{2 \pi n R^3 \left\{ \frac{\cos^2 \alpha}{GJ} + \frac{\sin^2 \alpha}{EI} \right\}}$$

Where:  $S$  = Spring stiffness;  
 $\alpha$  = Helical angle of the wire;  
 $n$  = Number of coils;  
 $E$  = Young's modulus of elasticity;  
 $G$  = Young's modulus of rigidity;  
 $I$  = Second moment of area;  
 $J$  = Polar second moment of area;  
 $R$  = Radius of coil.

(11 marks)

- (b) The maximum stresses due to twisting and bending in an open coiled helical spring subjected to an axial torque are  $125 \text{ MN/m}^2$  and  $155 \text{ MN/m}^2$  respectively. The spring has the following specifications:

Number of coils = 10;  
 Mean spring diameter =  $12 d$ ;  
 Wire diameter =  $d$ .

Determine the angular twist at the end of the spring.

Take:  $E = 208 \text{ GN/m}^2$   
 $G = 80 \text{ GN/m}^2$

(9 marks)

4. (a) Define the following terms:

- (i) strain energy;  
 (ii) resilience.

(2 marks)

- (b) State Castigliano's first theorem for deflection.

(2 marks)

- (c) Figure 1 shows a cantilever of 60 mm diameter loaded with a vertical force, 800 N. Considering the strain energy resulting from bending only, determine the vertical deflection of point A.

Take:  $E = 200 \text{ GN/m}^2$

(16 marks)

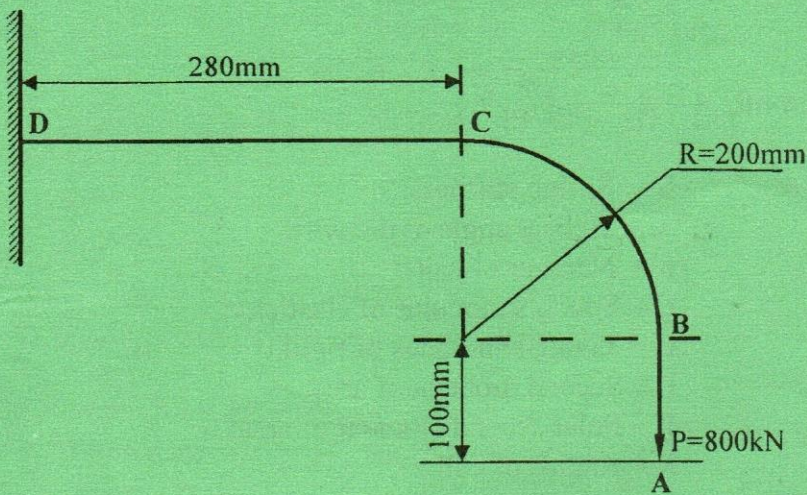


Fig. 1

### SECTION B: MECHANICS OF MACHINES

Answer at least **TWO** questions from this section.

5. (a) Show that for a cone clutch and assuming constant pressure over the contact area, the torque transmitted is given by the equation:

$$T = \frac{2}{3} \mu W \left( \frac{r_1^3 - r_2^3}{r_1^2 - r_2^2} \right) \operatorname{cosec} \beta$$

Where:

W = axial force;

$\mu$  = Coefficient of friction;

$r_1$  = Outer mean radius;

$r_2$  = Inner mean radius;

$\beta$  = Angle of the conical surface;

P = Normal pressure between the surfaces;

T = Torque transmitted.

$$\tan \theta = \frac{EE'}{L}$$

$$\theta = \frac{EE'}{L}$$

$$EE' = \frac{\theta R}{L}$$

$$\theta = \frac{\theta R}{L}$$

(9 marks)

- (b) An open belt drive connects two pulleys 1.4 m and 0.8 m diameter on parallel shafts 4 m apart. The belt has a mass of 0.7 kg/m length, and the maximum tension in it is not to exceed 3 kN. The 1.4 m diameter pulley runs at 250 rev/min. If  $\mu = 0.5$  and due to slip, the velocity of the driven shaft is only 380 rev/min. Determine the:

- torque on each of the two shafts;
- power transmitted;
- power lost due to friction;
- efficiency of the drive.

(11 marks)

6. (a) (i) Define velocity ratio as applied to geared systems.  
(ii) With the aid of a diagram, distinguish between a simple gear train and a compound gear train. (4 marks)

- (b) Figure 2 shows an epicyclic gear train in which the gear wheel D is held stationary by the shaft A and the arm B is rotated at 300 rev/min. The gear wheel E and F are fixed together and rotate freely on the pin carried by the arm. The gear wheel G is rigidly attached to the shaft C. The number of teeth in each wheel are:

$E = 25, F = 50, G = 35$ . Determine the:

- (i) speed of the shaft C, stating the direction of rotation relative to that of B;  
(ii) torque required to hold the shaft A stationary if the gear system transmit 8 kW. Neglect friction losses. (16 marks)

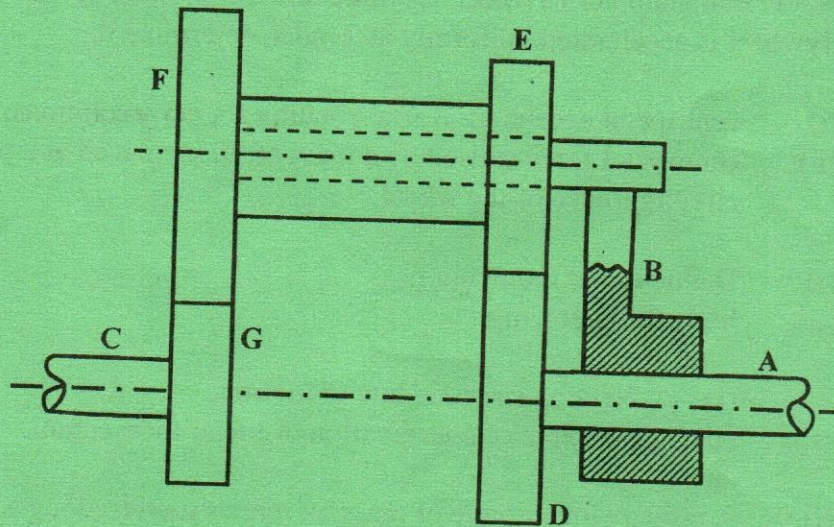


Fig. 2

7. (a) Define the following terms as applied to motion:

- (i) linear velocity;  
(ii) angular acceleration.

(2 marks)

(b) A motorist stops at two stations 8.5 km apart. Between the stations, he takes 70 seconds to accelerate uniformly to a speed of 30 m/s and then travels at this speed for a time T seconds before decelerating uniformly for the final 0.9 km. Sketch the velocity time graph for the journey and hence determine the:

- (i) deceleration and acceleration;
- (ii) value of T;
- (iii) average velocity for the journey.

$a^2 +$   
 $v = a + \frac{1}{2}at$   
 $s = ut + \frac{1}{2}at^2$  (7 marks)

(c) A point on wheel tread of a vehicle tyre 0.8 m in diameter is uniformly accelerated to 34 m/s in 25 seconds. Determine the:

- (i) initial and final angular velocity of the tyre in rev/min;
- (ii) angular acceleration;
- (iii) total number of revolutions made.

$v = 0 + at$   
 $v = 0 + at$   
 $at = v$   
 $a = \frac{v}{t}$  (6 marks)

(d) A 360 mm diameter flywheel has initial circumferential speed of 4 m/s. If the flywheel is accelerated uniformly at 2 rad/s, determine the:

- (i) centripetal acceleration after rotating for 60 revolutions;
- (ii) centripetal force caused by a mass of 50 kg placed at a point on the circumference of the wheel.

$\frac{30}{70}$   
 (5 marks)

8.

- (a) (i) Define linear momentum.
- (ii) State the following:

- (I) Newton's second law of motion;
- (II) principle of conservation of linear momentum.

(5 marks)

(b) (i) A railway locomotive of mass 50 tonnes travels along a level track at 24 km/h and collides with another locomotive of mass 15 tonnes travelling in the opposite direction at 30 km/h. After impact, the 50 tonne wagon travels in the same direction as before with a speed of 2 km/h. Determine the speed and direction of the second wagon.

(ii) A shell is fired from a gun at 800 m/s at an angle of 30° to the horizontal. If the shell's mass is 15 kg and the velocity of recoil of the gun is to be limited to 1.4 m/s, determine the mass of gun required. (10 marks)

(c) A disc of moment of inertia  $8 \times 10^{-4} \text{ kgm}^2$  is rotating freely about an axis through the centre at 60 rev/min. Determine the new revolutions per minute if some wax of mass 0.004 kg is dropped gently on to the disc 0.08 m from its axis.

(5 marks)

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