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INDUSTRIAL ORGANIZATION AND MANAGEMENT

Oct./Nov. 2004 Time: 3 hours

THE KENYA NATIONAL EXAMINATIONS COUNCIL

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DIPLOMA IN MECHANICAL ENGINEERING

(PRODUCTION OPTION), (PLANT ENGINEERING OPTION), (AUTOMOTIVE OPTION) (CONSTRUCTION PLANT OPTION), (FARM POWER AND MACHINERY OPTION), (FABRICATION TECHNOLOGY AND METALLURGY), (ENGINES AND AIR FRAMES OPTION), (MATERIALS TECHNOLOGY AND METALLURGY)

INDUSTRIAL ORGANIZATION AND MANAGEMENT

3 hours

INSTRUCTIONS TO CANDIDATES:

You should have the following for this examination:

Answer booklet
Calculator / Mathematical Tables

Answer any **FIVE** of the following **EIGHT** questions. All questions carry equal marks. Maximum marks for each part of a question are indicated (a)

(b)

(c)

(a)

(b)

(c)

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| | (b) | (i) Outline FIVE reasons why it may be necessary for a manager to carry out job analysis To Know time required to do Tolo (5 marks) |
|------------|-----|--|
| | | (ii) Highlight the importance of an induction course for newly engaged members of staff in an organization. |
| | (c) | (i) Define the term "Management by Objectives". Where Management (2 marks) (ii) State the key features of the "Management by Objectives programme" (iii) State the key features of the "Management by Objectives programme" |
| • | | There's general morale on the employees (3 marks) Define the following terms and state the importance of each. |
| 6 . | (a) | Define the following terms and state the importance of Cach. |
| | | (i) Maximum stock level (ii) Minimum stock level (iii) Re-order level (6 marks) |
| | (b) | The following data relate to a given stock item. |
| | | Normal usage Minimum usage Maximum usage Lead time Economic order quantity (EOQ) 500 per day 250 per day 700 per day 15-20 days 10,000 |
| , | | Calculate: |
| | *, | (i) The re-order level (ii) The minimum level (iii) The maximum level (9 marks) |
| Q. | (c) | A company uses 50,000 units of a stock item per year which cost Ksh 1,000 each. The ordering and handling costs are Ksh 15,000 per order and carrying costs are |
| | | 15% per annum. Calculate the Economic Order Quantity (EOQ). (5 marks) |
| 7. | (a) | Briefly explain the following administrative documents used in an average |
| /. | (a) | workshop. |
| | | (i) Time sheets - Time the Job Must Mere from an von to another (ii) Job cards - Shows the Procedure of Job Movement (iii) Equipment history records - Repair, over beaut end of fine of the first of the procedure of the procedure of the first of the f |
| | | |
| | | 4. |
| 1 | | |

(b) The following data is given when a digger-loader is to have its engine replaced.

| Cost | | Rate | | |
|------------------|--------------------|----------------------------|--|--|
| | | (Ksh.) | | |
| Direct Labour: | skilled mechanic | 250/hr | | |
| | Unskilled mechanic | 175/hr | | |
| Indirect Labour | | 75/hr | | |
| Workshop overl | neads | 600/hr | | |
| Indirect materia | 1 | 30% 'Direct material costs | | |

Determine the cost of replacing an engine of a Digger-loader given the following information.

- Skilled labour required 4 hrs #250 =

 Unskilled labour 6 hrs x 175 =

 Total time to complete the work 5hrs x 600 =

 Machine downtime 800/hr

 Material costs 15,000,000 (4 marks)
- (c) Discuss the causes of poor communication which are related to circumstances internal to the organization (4 marks)
 - (ii) State FOUR factors that are considered by an **org**anization when choosing a communication system. (4 marks)
 - (iii) Explain any FOUR barriers to communication. > Not Se
- 8. (a) Explain any FOUR steps of carrying out work study. marks)
 - (4 marks)

 List any FOUR advantages of work planning and work scheduling.

 We stone
 - (c) Draw the critical path of the following network:-

| | ACTIVITY | PRECEDING ACTIVITY | DURATION | |
|-------------|----------|--------------------|----------|-----------|
| | | 9 8 | (WEEKS) | |
| § [| A | | 4 | |
| | В | . A | 7 | |
| | C | A | 5 | |
| 1 ~/. | D | A | 6 | |
| 1 . | E | B | 2 | 27 |
| | F | C | 3 | |
| | G. | Ε . | 5 | |
| 3 6 6 8 | H | B, F | 11 | |
| 3 | J. | G, H | 7 | |
| 1 2 c 4 = 1 | O K | C | 4 | |
| 4 9 2 0 | ML | D | 3 | |
| 1/2 | .O M | J, K, L | 4 | |
| 75 | | | | (8 marks) |
| 0 | | | | |

(ii) Calculate the total floats on the non-critical chains in the network above.

(4 marks)